

SAFETY REMINDERS & OTHER USEFUL TIPS

1. This machine is not a toy, therefore children should not be allowed to operate it.
2. Make sure your machine is placed on top of a sturdy surface before use & that the electrical chord is securely attached to a wall outlet (110V).
3. Keep hair, fingers, jewelry and all loose clothing away from all moving parts of your machine as they may accidentally be pulled into the machine causing damage to it or worse, injury to the user.
4. Never operate your machine near water or any type of liquid to reduce the risk of electric shock.
5. Periodically check the electrical chord of your machine for any visible sign of damage and avoid using it when it is present.
6. Use a test sheet to punch to determine if there will be any holes running off the sides and disengage the appropriate pins.
7. Do not punch more than 20 sheets of 20lb. paper when punching. Preferably, punch no more than 12-15 sheets at a time to help extend the life of your machine.
8. When punching PVC or PP covers, it is recommended that you punch at a maximum of 2 sheets at a time.
9. To prolong the life of the coil inserting roller, always use the foot pedal for coil insertion. Leaving it running or in the "ON" position may shorten the life span of your roller.
10. Periodically check and empty the waste drawer. An overfilled waste drawer may damage the machine when punching.
11. Protect your machine keeping it from the elements such as water or excessive heat.
12. Your machine should not be used other than its intended purpose and function.
13. Always call the authorized dealer first for technical issues or any malfunction. Trying to fix the machine by yourself might not only be dangerous, but may also void the warranty.

WARRANTY INFORMATION

Our machines are guaranteed against defects in materials and workmanship for a period of one year from the date of original purchase from an authorized dealer of TAMERICA PRODUCTS, INC. If you perceive or experience any issue with the machine, kindly report it to the dealer within 10 business days of said purchase to avail of free pickup and redelivery from TAMERICA's Service Center. After the first 10 days, you will either receive service instructions and parts via mail free of charge for the duration of the warranty.

Note that when returning the machine for warranty claims, the machine should be returned in its complete original packaging to avoid incidental or consequential damages that may void the claim. A copy of the invoice or other proof of purchase also needs to be sent with the machine.

Upon evaluation of the machine and the determination of the actual defect, the machine will be restored to its regular working condition by the Service Center and shipped back to you free of charge. If you change your mind and simply want to return the machine, a 20% restocking fee is charged even within the 10-day grace period. Further, you will have to cover freight to return the machine and it has to be in brand-new resalable condition, otherwise, you might incur more charges.

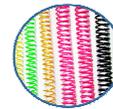
This warranty covers all defects incurred in the normal use of the equipment except in the following cases:

1. Loss or damage to the equipment due to improper operation, abuse, mishandling or failure to follow the operating instructions.
2. Removal or alteration of the serial number.
3. The machine being serviced or modified by anyone other than a certified technician authorized by TAMERICA.

This warranty is valid only within the United States or its provinces and territories.



PROCOIL – 53 & 53Ei Coil Binding Machine

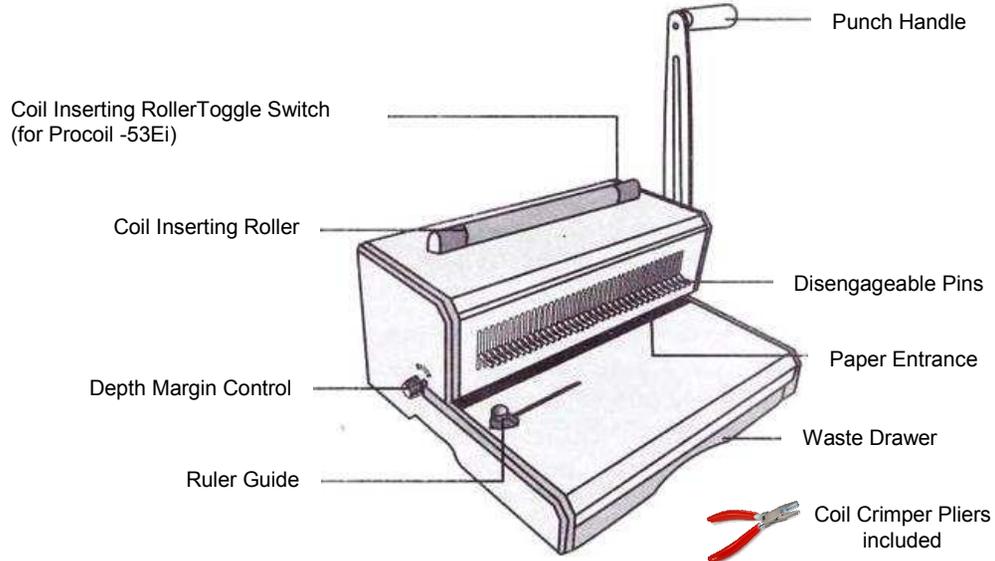


OPERATING MANUAL

IMPORTANT !!!

It will be beneficial to first get yourself acquainted with the features of your machine before attempting to use. Keep in mind all operational instructions, tips, and safety reminders every time you use your machine to best achieve desirable results.

FEATURES



SPECIFICATIONS

Binding Material	: Plastic Coil
Binding Capacity	: 25mm
Punching Capacity	: 20 sheets (20lb. paper)
Punching Length	: 11.7" (A4)
Punching Format	: Electric (Procoil-53Ei); Manual (Procoil-53)
Hole Pitch	: 6.35mm (4:1)
Hole Spec	: 4mm
Depth Margin	: 2.5 – 6.5mm
Punch Holes	: 53
Disengageable Pins	: 53
Power Supply	: 110V/60Hz
Machine Dimensions	: 18"x14.25"x10"
Machine Weight	: 29lbs (13kgs)
Warranty	: 1 Year

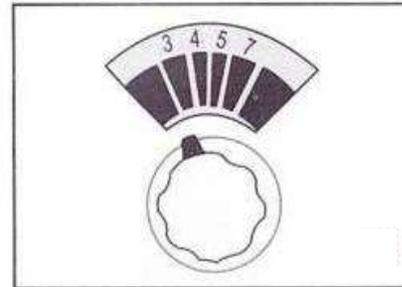
SET-UP

	3/16"	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"	5/8"	3/4"	7/8"	1"
Coil Diameter	4.8mm	6.9mm	8.0mm	9.5mm	11mm	12.7mm	14.3mm	16mm	19mm	22mm	25.4mm
Sheet Capacity	20	40	55	70	85	95	110	120	155	190	220
Depth Margin	2.5		3.5				5			6.5	

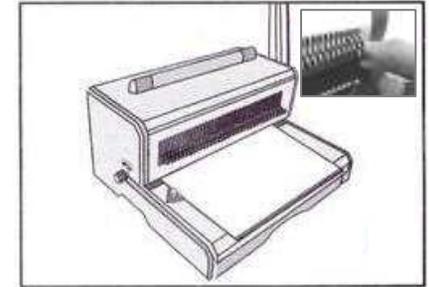
Reference the table above to determine the necessary coil diameter size based on sheet capacity. This may also be used to select the correct depth margin setting by turning the depth margin control dial.

For safety reminders and other useful tips on the proper operation of your machine, please turn to the back page.

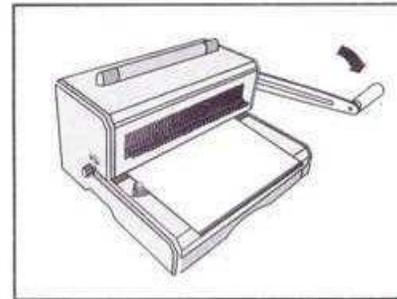
MACHINE OPERATION



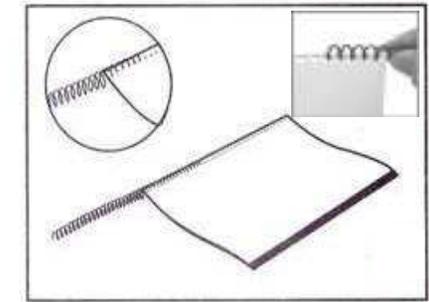
1. Adjust depth margin to control how far or close you want the holes to be in relation to the edge of your document.



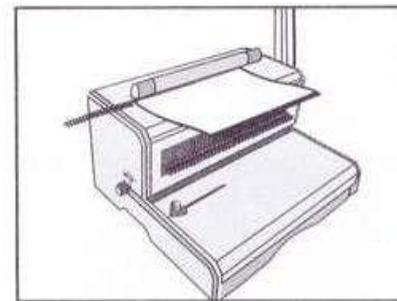
2. Adjust ruler guide according to the size of your document & disengage pins that would punch off the edge of the document by pulling them towards you.



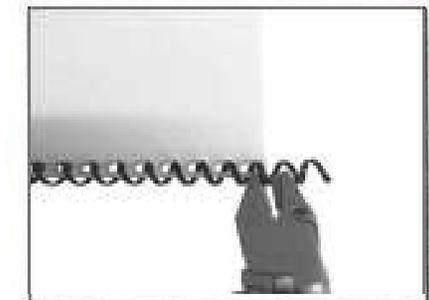
3. Pull punch handle downwards to punch holes on the document then retract to original position.



4. Manually insert the coil into the first 4 or 5 holes as shown. Do this for all holes for models without a coil inserting roller (Procoil-53).



5. Press the coil inserter roller switch to the ON position then grasp the document and gently press against the coil against the roller.



6. Use the handheld coil crimper pliers to crimp the ends to keep the document from unbinding.

Remember to periodically check and empty the waste bin to help ensure uninterrupted use.