

## SAFETY REMINDERS & OTHER USEFUL TIPS

1. This machine is not a toy, therefore children should not be allowed to operate it.
2. Make sure your **Optimus-46i** is placed on top of a sturdy surface before use & that the electrical chord is securely attached to a wall outlet (110V).
3. Keep hair, fingers, jewelry and all loose clothing away from all moving parts of your **Optimus-46i** as they may accidentally be pulled into the machine causing damage to it or worse, injury to the user.
4. Never operate your machine near water or any type of liquid to reduce the risk of electric shock.
5. Periodically check the electrical chord of your **Optimus-46i** for any visible sign of damage and avoid using it when it is present.
6. Use a test sheet to punch to determine if there will be any holes running off the sides and disengage the appropriate pins.
7. Do not punch more than 20 sheets of 20lb. paper when punching. Preferably, punch no more than 12-15 sheets at a time to help extend the life of your **Optimus-46i**.
8. When punching on PVC or PP covers, it is recommended that you punch at a maximum of 2 sheets at a time.
9. Periodically check and empty the waste drawer. An overfilled waste drawer may damage the machine when punching.
10. Protect your **Optimus-46i** keeping it from the elements such as water or excessive heat.
11. Your **Optimus-46i** should not be used other than its intended purpose and function.
12. Always call the authorized dealer first for technical issues or any malfunction. Trying to fix the machine by yourself might not only be dangerous, but may also void the warranty.

## WARRANTY INFORMATION

The Optimus-46i is guaranteed against defects in materials and workmanship for a period of one year from the date of original purchase from an authorized dealer of TAMERICA PRODUCTS, INC. If you perceive or experience any issue with the machine, kindly report it to the dealer within 10 business days of said purchase to avail of free pickup and redelivery from TAMERICA's Service Center. After the first 10 days, you will either receive service instructions and parts via mail free of charge for the duration of the warranty.

Note that when returning the machine for warranty claims, the machine should be returned in its complete original packaging to avoid incidental or consequential damages that may void the claim. A copy of the invoice or other proof of purchase also needs to be sent with the machine.

Upon evaluation of the machine and the determination of the actual defect, the machine will be restored to its regular working condition by the Service Center and shipped back to you free of charge. If you change your mind and simply want to return the machine, a 20% restocking fee is charged even within the 10-day grace period. Further, you will have to cover freight to return the machine and it has to be in brand-new resalable condition, otherwise, you might incur more charges.

**This warranty covers all defects incurred in the normal use of the equipment except in the following cases:**

- Loss or damage to the equipment due to improper operation, abuse, mishandling or failure to follow the operating instructions.
- Removal or alteration of the serial number.
- The machine being serviced or modified by anyone other than a certified technician authorized by TAMERICA.

*This warranty is valid only within the United States or its provinces and territories.*



## OPTIMUS-46i 4:1 Coil Binding Machine

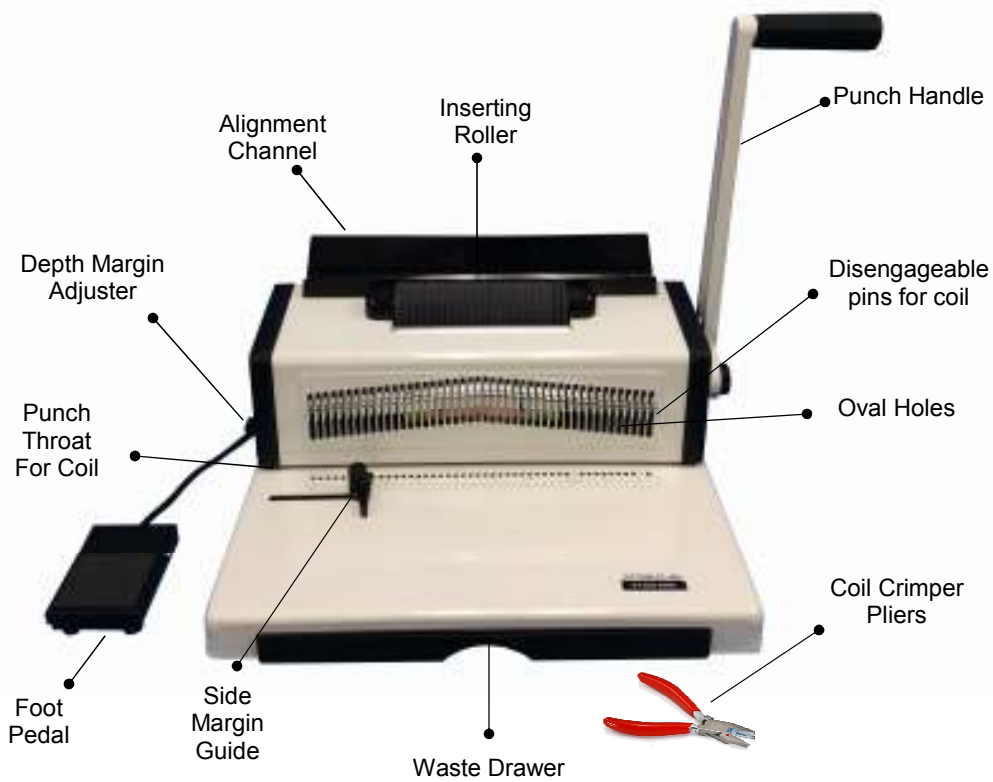


## OPERATING MANUAL

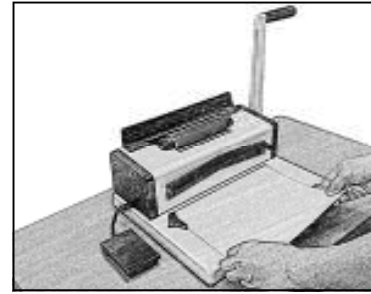
### **IMPORTANT !!!**

**It will be beneficial to first get yourself acquainted with the features of your Optimus-46i before attempting to use. Keep in mind all operational instructions, tips, and safety reminders every time you use your Optimus-46i to best achieve desirable results.**

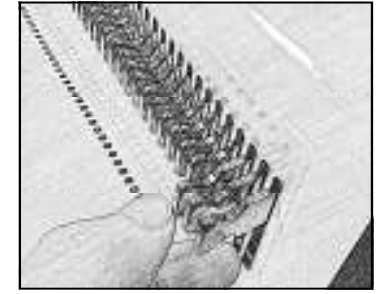
# FEATURES



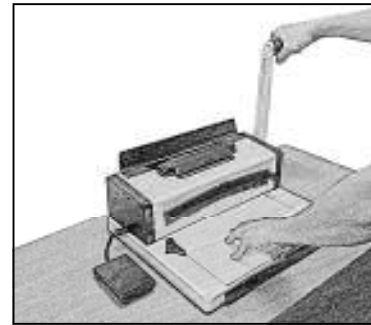
# MACHINE OPERATION



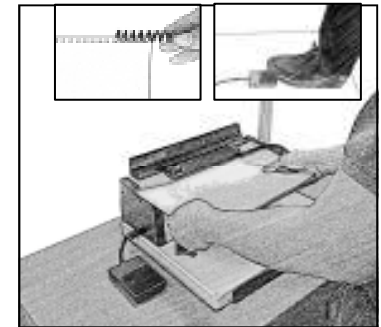
1. Place your document on the punch throat and adjust side margin guide according to the size of the document &/or the ruler guide.



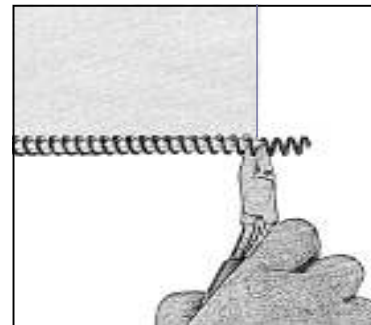
2. Disengage pins that would punch off the edge of the document by pulling them outwards.



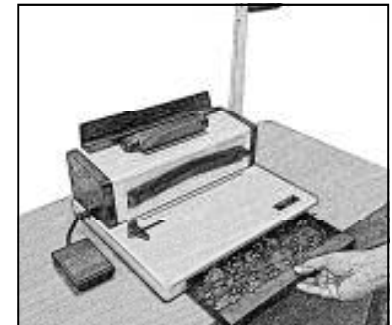
3. Pull handle down to punch holes on document and push back to its original position afterwards.



4. Manually insert the coil into the first 4 or 5 holes then gently press the coil against the inserting roller while simultaneously pressing the foot pedal.



5. Crimp the ends using the hand-held coil crimper pliers to keep the document from unbinding. Hold pliers as shown (red dot should be facing you.)



6. Periodically check and empty the waste drawer to help ensure uninterrupted use of the machine.

# SPECIFICATIONS

- Punch type: Coil 4:1
- Punch method: Manual
- Max. punching capacity: 20 sheets
- Max. binding capacity: 220 sheets
- Max. punching length: A3
- Paper load: Horizontal
- Usage: Moderate
- Disengageable pins: Yes
- Punch depth control: Adjustable
- Edge guide: Yes
- Binder: Coil inserter and metal roller
- Net weight: 24 lbs.
- Gross weight: 27 lbs.
- Shipping dims: 15" x 19" x 10"
- Warranty: 1 year